



INSTRUCTIONS FOR: **COMPRESSORS**  
**50LTR / 100LTR / 150LTR 2HP BELT DRIVE**  
 MODEL NOS: **SAC0502B.V2, SAC0102B.V2,**  
**SAC0152B.V2**

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**



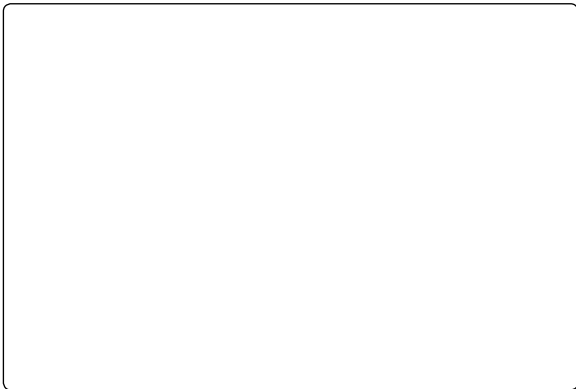
Read Instructions



Wear eye protection

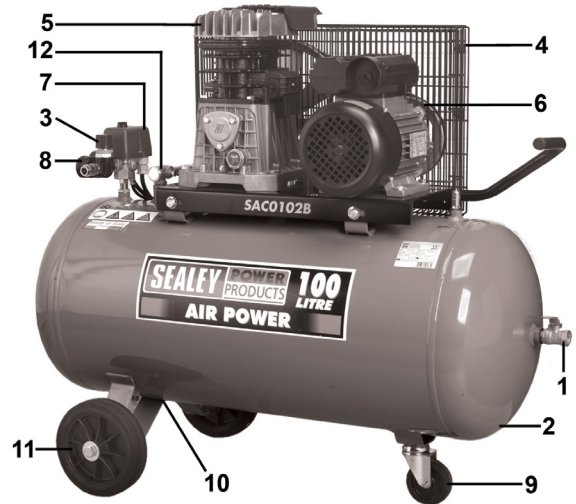


Wear ear protection



**SAC0102B** illustrated.  
(others will differ slightly)

1. Direct compressed air outlet.
2. Tank
3. Pressure reducer.
4. Belt guard.
5. Compressor unit.
6. Electric motor.
7. Pressure switch.
8. Pressure gauge.
9. Pivot wheel.
10. Condensate drain.
11. Wheel.
12. Check valve.



## 1. SAFETY

### 1.1. ELECTRICAL SAFETY

**WARNING!** It is the responsibility of the owner and the operator to read, understand and comply with the following:

You must check all electrical products, before use, to ensure that they are safe. You must inspect power cables, plugs, sockets and any other connectors for wear or damage. You must ensure that the risk of electric shock is minimised by the installation of appropriate safety devices. A Residual Current Circuit Breaker (RCCB) should be incorporated in the main distribution board. We also recommend that a Residual Current Device (RCD) is used. It is particularly important to use an RCD with portable products that are plugged into a supply which is not protected by an RCCB. If in any doubt consult a qualified electrician. You may obtain a Residual Current Device by contacting your Sealey dealer.

**You must** also read and understand the following instructions concerning electrical safety.

- 1.1.1. The **Electricity at Work Act 1989** requires that all portable electrical appliances, if used on business premises, are tested by a qualified electrician, using a Portable Appliance Tester (PAT), at least once a year.
- 1.1.2. The **Health & Safety at Work Act 1974** makes owners of electrical appliances responsible for the safe condition of those appliances and the safety of the appliance operators. **If in any doubt about electrical safety, contact a qualified electrician.**
- 1.1.3. Ensure that the insulation on all cables and on the appliance is safe before connecting it to the power supply. See 1.1.1. and 1.1.2. and use a Portable Appliance Tester.
- 1.1.4. Ensure that cables are always protected against short circuit and overload.
- 1.1.5. Regularly inspect power supply cables and plugs for wear or damage and check all connections to ensure that none is loose.
- 1.1.6. **Important:** Ensure that the voltage marked on the appliance matches the power supply to be used and that the plug is fitted with the correct fuse - see fuse rating at right.
- 1.1.7. **DO NOT** pull or carry the appliance by the power cable.
- 1.1.8. **DO NOT** pull the plug from the socket by the cable.
- 1.1.9. **DO NOT** use worn or damaged cables, plugs or connectors. Immediately have any faulty item repaired or replaced by a qualified electrician. When a BS 1363/A UK 3 pin plug is damaged, cut the cable just above the plug and **dispose of the plug safely**. Fit a new plug according to the following instructions (UK only).

a) Connect the **GREEN/YELLOW** earth wire to the earth terminal 'E'.

b) Connect the **BROWN** live wire to the live terminal 'L'.

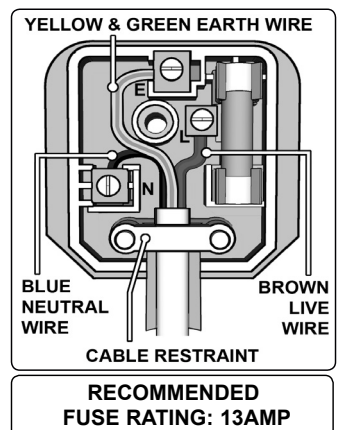
c) Connect the **BLUE** neutral wire to the neutral terminal 'N'.

d) After wiring, check that there are no bare wires, that all wires have been correctly connected, that the cable outer insulation extends beyond the cable restraint and that the restraint is tight.

Double insulated products, which are always marked with this symbol , are fitted with live (brown) and neutral (blue) wires only.

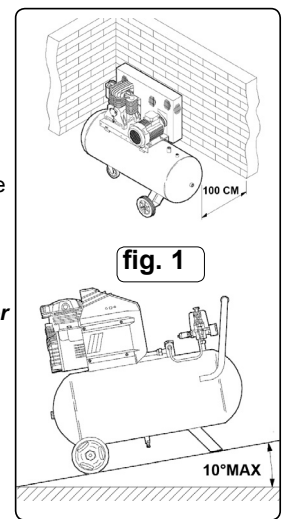
To rewire, connect the wires as indicated above - **DO NOT** connect either wire to the earth terminal.

- 1.1.10. Products which require more than 13amps are supplied without a plug. In this case you must contact a qualified electrician to ensure that a suitably rated supply is available. We recommend that you discuss the installation of an industrial round pin plug and socket with your electrician.
  - 1.1.11. If an extension reel is used it should be fully unwound before connection. A reel with an RCD fitted is preferred since any appliance plugged into it will be protected. The cable core section is important and should be at least 1.5mm<sup>2</sup>, but to be absolutely sure that the capacity of the reel is suitable for this product and for others which may be used in the other output sockets, we recommend the use of 2.5mm<sup>2</sup> section cable. If an extension reel is to be used outdoors, ensure it is marked for outdoor use
- WARNING!** The warnings, cautions and instructions in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be applied by the operator.



## 1.2. GENERAL SAFETY INSTRUCTIONS

- ✓ Familiarise yourself with the application and limitations of the compressor.
- ✓ Ensure that the compressor is in good order and condition before use. If in any doubt **DO NOT** use the unit and contact an electrician/ service agent.
- IMPORTANT!** The compressor must be installed and commissioned by qualified personnel.
- ❑ **WARNING! Compressor must only be serviced by an authorised agent. DO NOT tamper with, or attempt to adjust, pressure switch or safety valve.**
- ✓ Before moving or maintaining the compressor ensure it is unplugged from the mains supply and that the air tank pressure has been vented.
- ✓ Only use recommended attachments and parts. To use non-recommended items may be dangerous and will invalidate your warranty.
- ✓ Read the instructions regarding any accessory used with the compressor. Ensure the safe working pressure of any air appliance used exceeds the compressor regulator. If using a spray gun, check the area selected for spraying is provided with an air change system or ventilation.
- ✓ Ensure the air supply valve is turned off before disconnecting the air supply hose.
- ✓ Use the compressor in a well ventilated area and ensure it is placed on a firm surface away from any heat sources.
- ✓ Keep tools and other items away from the compressor when it is in use and keep area clean and clear of unnecessary items.
- ✓ Ensure the air hose is not tangled, twisted or pinched.
- ✓ Keep children and unauthorised persons away from the working area.
- \* **DO NOT** disassemble compressor for any reason. The unit must be checked by qualified personnel only.
- \* **DO NOT** use the compressor outdoors, or in damp, or wet, locations and **DO NOT** operate within the vicinity of flammable liquids, gases or solids.
- \* **DO NOT** touch compressor cylinder, cylinder head or pipe from head to tank as these may be hot and will remain so for some time after shutdown.
- \* **DO NOT** attempt to move the compressor by pulling the air tool hose.
- \* **DO NOT** use this product to perform a task for which it has not been designed.
- \* **DO NOT** operate the compressor with the belt guard removed.
- \* **DO NOT** deface the certification plate attached to the end of the compressor tank.
- \* **DO NOT** cover compressor or restrict air flow around the machine whilst operating.
- ❑ **DANGER! DO NOT direct the output jet of air towards people or animals.**
- \* **DO NOT** operate the compressor without an inlet air filter.
- \* **DO NOT** allow anyone to operate the compressor unless they have received full instructions and adequate training.
- ❑ **WARNING! The air tank is a pressure vessel and the following safety measures apply:**
- \* **DO NOT tamper with the safety valve and DO NOT modify or alter the tank in any way, DO NOT strap anything to the tank.**
- \* **DO NOT subject the tank to impact, vibration or to heat and DO NOT allow contact with abrasives or corrosives.**
- \* **DO drain condensation from tank daily, inspect inside walls for corrosion every three months and have a detailed tank inspection carried out annually. Tank shell must not fall below the certified thickness at any point.**
- ❑ **WARNING! If an electrical fuse blows, ensure that it is replaced with one of identical type and rating.**
- ✓ When not in use, store the compressor carefully in a safe, dry, childproof location.
- ✓ When the compressor is not in use, it should be switched off, isolated from the mains supply and the air drained from the tank.



## 2. INTRODUCTION

Suitable for the semi-professional workshop and serious enthusiast. Fitted with a 2hp motor these units are ideal for use where a stable 13Amp power supply cannot be guaranteed. Pumps feature full cast cylinders capped by alloy heads for improved heat dissipation and long life. Heavy-duty drive guards protect belt and flywheel that is designed to force air over the pump to aid cooling.

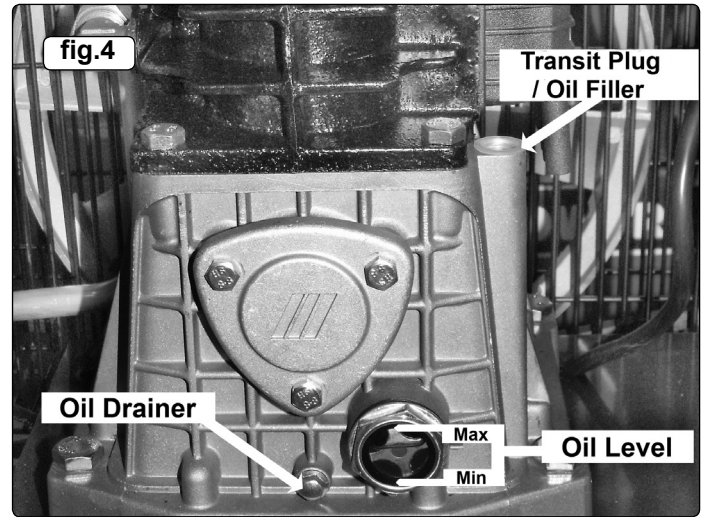
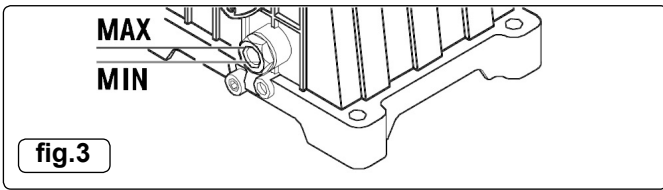
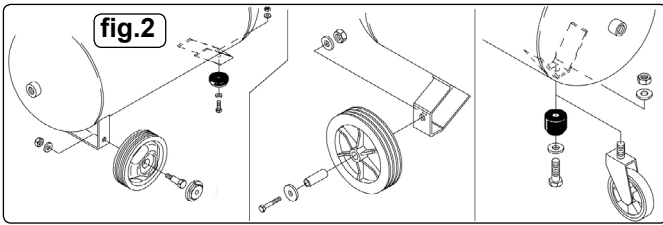
## 3. SPECIFICATION

### 3.1. SPECIFICATIONS

Model:	SAC0502B	SAC0102B	SAC0152B
Motor Output (HP):	2	2	2
Voltage / Phase:	230/1	230/1	230/1
Input current:	13A	13A	13A
Speed (rpm):	1400	1400	1400
Air Displacement (cfm/Lm):	10/283	10/283	10/283
Max Free Air Delivery (cfm/Lm):	7.25/205	7.25/205	7.25/205
Max Pressure (psi/bar):	145/10	145/10	145/10
Tank Capacity (L):	50	100	150
Dimensions (WxDxH) (mm):	1020x390x740	1010x470x860	1320x400x830
Net Weight (kg):	50	57	76
Noise (dB.A):	72	72	72
Noise LwA (dB.A):	95	95	95

## 4. PREPARATION

- 4.1. Remove compressor from packaging and inspect for any shortages or damage. If anything is found to be missing or damaged contact your supplier.
- 4.2. Save the packing material for future transportation of the compressor. We recommend that you store the packing in a safe location, at least for the period of the guarantee. Then, if necessary, it will be easier to send the compressor to the service centre.
- 4.3. Assemble the fixed wheels / castor wheel / rubber feet to the compressor as required (see fig.2).
- 4.4. Confirm that the mains voltage corresponds with the voltage shown on the compressor data plate.
- 4.5. Position the compressor on a flat surface or with a maximum permissible inclination of 10° (fig.1). Site in a well ventilated area, protected against atmospheric pollution and not in a place subject to explosion hazard. If the surface is inclined and smooth, check if the compressor moves whilst in operation – if it does, secure the wheels with two wedges. If the surface is in a raised position, make sure it cannot fall, securing it in a suitable way.



- 4.6. To ensure good ventilation and efficient cooling, the compressor's belt guard must be at least 100cm from any wall (fig.3). Compressors with fixed feet, should not be rigidly secured to the floor. In this case, it is advised to fit 4 anti-vibration supports, (optional extra).
- 4.7. Take care to transport the compressor correctly, do not overturn it or lift it with hooks or ropes.
- 4.8. Remove the plastic transit plug from the oil filler hole (fig.4) and replace it with the filler/breather plug. It is a push fit, ensure that it is pushed fully home.
- 4.9. Before using the compressor, check the oil level by observing the sight glass as shown in fig.4. If the oil is not up to the max mark it should be topped up with synthetic oil suitable for temperatures ranging from -5°C to 45°C (viscosity 5W50). We do not recommend using mineral oil in these compressors. **DO NOT** overfill.

## 5. OPERATION

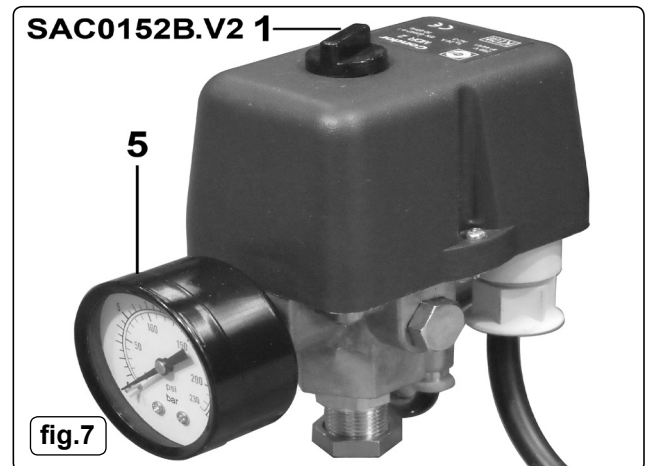
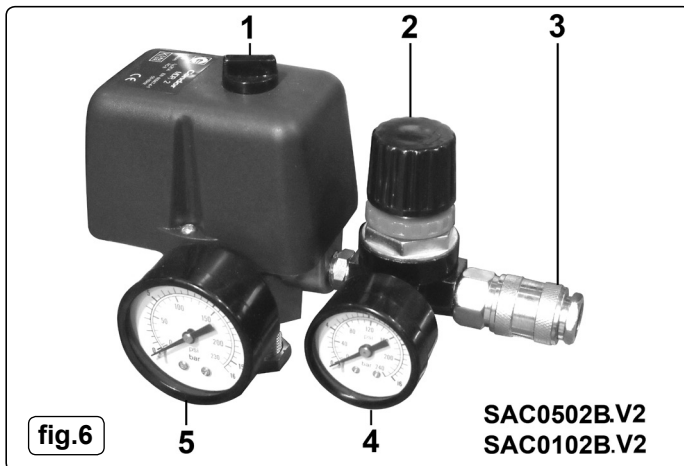
- ❑ **WARNING! Ensure that you have read, understood and apply Section 1 safety instructions.**
- ❑ **IMPORTANT! The use of extension leads to connect these compressors to the mains is not recommended as the resulting voltage drop reduces motor, and therefore pump performance, and could cause damage to the compressor.**

**NOTE:** Take care when selecting tools for use with the compressor. Air tool manufacturers normally express the volume of air required to operate a tool in cubic feet per minute (cfm). This refers to free air delivered by the compressor ('air out') which varies according to the pressure setting. **DO NOT** confuse this with the compressor displacement which is the air taken in by the compressor ('air in'). 'Air out' is always less than 'air in' due to losses within the compressor.

### 5.1. STARTING THE COMPRESSOR

To turn the compressor on use the switch on the top of the pressure switch housing (figs.6.1 and 7.1). Turn the switch clockwise to position 'I' to start the compressor and anti-clockwise to position 'O' to stop it.

- 5.2. Check that the ON/OFF switch is in the 'O' position. On Models SAC0502B.V2 and SAC0102B.V2 the regulator tap (fig.6.2) should be closed and the output gauge (fig.6.4) must read Zero '0' bar.
- 5.3. Plug into mains supply and start the compressor by turning the switch to the 'I' position.
- 5.4. When starting the compressor for the first time, leave it running with no air tools connected to the air outlet. Make sure that pressure in the tank rises and that the compressor stops automatically when the maximum pressure value allowed written on the plate and shown on the gauge (figs.6.5 & 7.5) - is achieved. The compressor will now operate automatically. The pressure switch stops the motor when the maximum tank pressure is reached and restarts it when the pressure falls below the minimum threshold - approx. 2 bar (29psi) less than the maximum pressure.



- 5.5. Stop the compressor by turning the main switch to the 'O' position. The compressed air inside the compressor head will flow out, making the restart easier and preventing the motor from being damaged. **DO NOT**, other than in an emergency, stop the compressor by switching off the mains, or by pulling the plug out, as the pressure relief will not then operate and motor damage may result upon restart.
- 5.6. The motor of the compressor is fitted with a thermal breaker located in the housing on top of the motor. The manual resetting button is located in the end of the housing as shown in fig.10A. When the breaker is tripped, wait for a few minutes and then press the reset button.
- 5.7. On Models SAC0502B.V2 and SAC0102B.V2, the output pressure is regulated by the pressure regulator (fig.6.2). Turn the knob clockwise to increase pressure and anti-clockwise to reduce it. Lock knob in position at required pressure with locking ring. To determine the correct working pressure for any piece of equipment check the corresponding manual. When the compressor is not being used, set the regulated pressure to zero so as to avoid damaging the pressure regulator. **NOTE:** a) If the motor does not cut in and out, but runs continuously when using an air appliance, the capacity of the compressor may be too small for the equipment or tool. b) The gauge (figs.6.5 and 7.5) indicates the pressure inside the main tank, **NOT** the pressure supplied to the air equipment. Should the pressure in the main tank exceed the pre-set switch maximum, the safety valve will activate.

**WARNING! For this reason DO NOT tamper with, or adjust, the switch or safety valve.**

## 6. MAINTENANCE

In order to keep the compressor in good working condition, periodic maintenance is essential.

**IMPORTANT! Failure to carry out maintenance tasks may invalidate the warranty on your compressor.**

- ❑ **WARNING! Before performing any maintenance operation, switch off the compressor, disconnect from electricity supply and release all air from the tank (except for 6.3.a)**

### 6.1. Operations to be carried out after the first 50 working hours:

- a) Check that all bolts/nuts are tight, particularly those retaining the crankcase and cylinder head.
- b) Replace the lubricating oil - see para 6.5.

### 6.2. Operations to be carried out weekly:

- a) Drain condensation by opening the valve located under the tank (fig.9). Place a container under the valve and open the valve by turning anticlockwise.

- ❑ **WARNING! Take care if there is still pressure inside the cylinder as water could flow out with considerable force. Recommended pressure 1 - 2bar max.**
- b) Check oil level and, if necessary, top up.

### 6.3. Operations to be carried out every 50 hours (or more frequently, if the compressor operates in a very dusty atmosphere):

- a) Remove the air filter element (fig.8). Using stored air from the compressor's tank, clean the filter with compressed air. (Wear eye protection and **DO NOT** direct air towards the body or hands). **DO NOT** operate the compressor without the filter as foreign bodies or dust could seriously damage the pump. Replace the filter element and air filter housing.
- b) Check for oil leaks.

### 6.4. Operations to be carried out every 100 hours:

- a) Check the automatic cut-out at max. pressure and the automatic cut-in at 2bar below.

### 6.5. Operations to be carried out every 400 hours:

- a) Replace the lubricating oil. For oil specifications see 6.7.

Remove the filler/breather plug (see fig.4) then remove oil drain plug, draining the oil into a container. Drain when the compressor is hot so that the oil drains rapidly and completely. Incline compressor to ensure complete drainage. Replace oil drain plug and refill through the filler/breather aperture. **DO NOT** overfill. Replace the plug.

- ❑ **WARNING! Never mix different oils and do not use non detergent/low quality oils as the compressor may be damaged.**

- ❑ **WARNING! Dispose of waste oil only in accordance with local authority requirements.**

- b) Replace air filter. (See fig.8)
- c) Check all tube fittings and electrical connections.
- d) Inspect pressure tank inside and out for damage or corrosion.

### 6.6. Maintenance Schedule

#### 6.7. Recommended oils

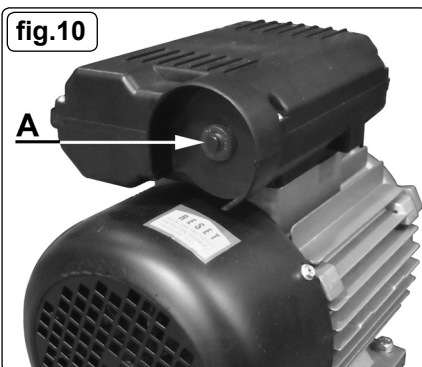
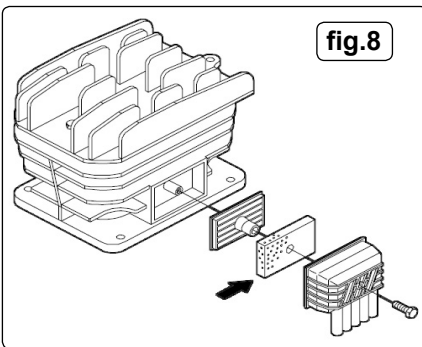
Synthetic oil suitable for temperatures ranging from -5°C to 45°C: viscosity 5W50. We do not recommend using mineral oil in these compressors.

Part No.	Qty.	Description
FSO1	1ltr x 12	Compressor oil fully synthetic
FSO1S	1ltr x 1	Compressor oil fully synthetic
FSO5	5ltr x 1	Compressor oil fully synthetic

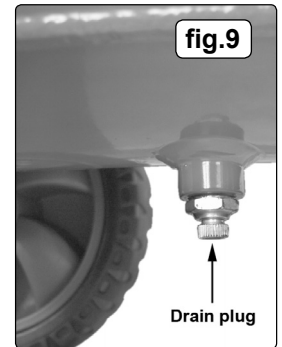
- 6.8. **IMPORTANT WARNING** - Air contaminants taken into the compressor will affect optimum performance. Example: Body filler dust or paint overspray will clog the pump intake filter and may cause internal damage to pump/motor components. Please note that any parts damaged by any type of contamination will not be covered by the warranty.

- 6.9. Inspection of pressure tank both internal and external is essential. Under the **PRESSURE SYSTEMS SAFETY REGULATIONS 2000** it is the responsibility of the owner of the compressor to initiate a system of inspection that both defines the frequency of the inspection and appoints a person who has specific responsibility for carrying out the inspection.

- 6.10. **DO NOT** carry out any welding operations on any pressurised parts of the vessel.



Maintenance Operations	Weekly	50hrs	100hrs	400 hrs
Drain condensation	●			
Check oil level	●			
Clean intake filter		●		
Check for oil leaks		●		
Replace oil				●
Check cut-out			●	
General cleaning of compressor			●	
Replace air filter				●
Check tube fittings and electrical connections				●
Internal & external inspection of tank				●



## 7. TROUBLESHOOTING

FAULT	POSSIBLE CAUSE	REMEDY
1A) Pressure drop in the tank	Air leaks at connections	Run compressor to max. pressure, switch off. Brush soap solution over connections and look for bubbles. Tighten connections showing leaks. If problem persists contact Authorised Service Agent
1B) Pressure drop in the tank	Air leaks from safety valve	It should be replaced, unless leaking at a joint which can be sealed.
1C) Pressure drop in the tank	Air leaks from cylinder head gasket	Check tightness of head bolts. If leak continues contact authorised Service Agent
2) Pressure switch valve leaks when compressor is idle	Non-return valve seal defective	Empty the air tank. Referring to fig.11 remove the non-return valve cap (3), spring (2) and seal (1). Clean the seal and its seat, or if necessary replace the seal
3) Air leaks from tank body or tank welds	Internal corrosion caused by infrequent tank draining or non permitted modifications to tank	Cannot be repaired <b>DISCONTINUE USE IMMEDIATELY</b>
4A) Motor stops and will not restart	Thermal cut out has operated	Allow unit to cool for 30 minutes before restarting
4B) Motor stops or stalls and will not restart	Supply breaker has tripped	A qualified electrician to check breaker and restart. If repeated tripping occurs replace the check valve or contact authorised Service Agent
5) Compressor stops and does not restart	Motor failure	Contact Authorised Service Agent
6A) Compressor does not stop at max. pressure	Pressure switch fault	Contact Authorised Service Agent
6B) Compressor does not stop at max. pressure	Filter clogged Head gasket or valve fault	Replace filter element. Contact Authorised Service Agent
7) Compressor noisy with metallic knock	Bearing or piston damage	Contact Authorised Service Agent
8) Excessive moisture in discharged air	High humidity environment	Drain tank after each use

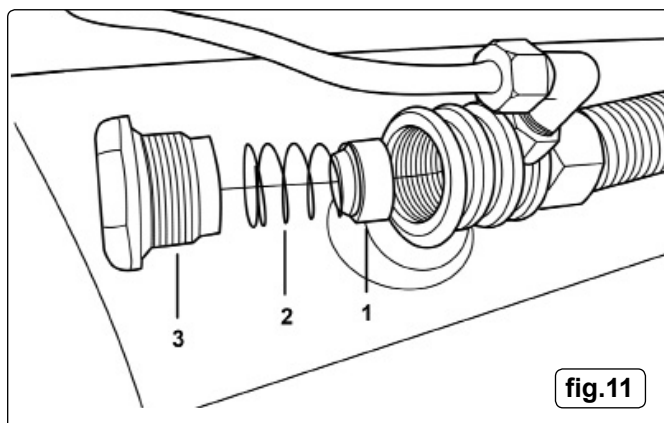


fig.11

### Environmental Protection



Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain off any fluids (if applicable) into approved containers and dispose of the product and the fluids according to local regulations.



### WEEE Regulations

Dispose of this product at the end of its working life in compliance with the EU Directive on Waste Electrical and Electronic Equipment (WEEE). When the product is no longer required, it must be disposed of in an environmentally protective way. Contact your local solid waste authority for recycling information.

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of this product.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.



## Butts of Bawtry

Station Yard Bawtry Doncaster South Yorks DN10 6QD UK

Tel: 0044 (0)1302 710868 Fax: 0044 (0)1302 719481

Web: [www.buttsofbawtry.com](http://www.buttsofbawtry.com) Email: [info@buttsofbawtry.com](mailto:info@buttsofbawtry.com)